

54464

## Work Order ID 52782



Page 1

October 14, 2009 10:39:41 AM

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev D								

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

502/12/08

JG for BG 09/12/04

110

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

9/12/04 SP

120

0.00



QC

QC4- 100% Inspect kits for completeness

Memo

0.00

Quality Control

2) 802/12/08



B 53517

# Work Order ID 52782

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Page 2

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Item Name: Float Skidtube Installation

Stop



Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-742-013

Location: H

09/12/09

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/12/10  
MS 09-12-09

# Picklist Print

October.14, 2009 10:39:48 AM

Page 1

Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D412-742-043RevH		Manufactured	No			110	Each	0.0000	1.0000			
Replacement Float Skidtube												
D2571RevE		Manufactured	No			110	Each	15.0000	1.0000			
Saddle, Fwd Out 205												

53517 C 9/14/8

9/12/14 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 12  
11644 1  
43564 4  
47564 7

Main Warehouse

ST433 3  
31520 3

D2572RevE

Manufactured No

110 Each 13.0000 1.0000



Saddle, Fwd In 205

1 SP

9/12/14 SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 13  
43565 4  
31521 9

1 SP

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2573RevE

Manufactured

No

110

Each

12.0000

1.0000



Saddle, Aft Out 205

BS1522 9/12/14 Sep

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

43566

4

44206

1

47566

7

D2574RevE

Manufactured

No

110

Each

3.0000

1.0000



Saddle, Aft In 205

9/12/14

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

43567

3

B52905

2

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:


Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2876RevB		Manufactured	No			110	Each	191.0000	2.0000			
												
Saddle Spacer												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

144

42364

144

Main Warehouse

ST051


47

51540

47

9/12/14 sep

250

D2877RevB		Manufactured	No			110	Each	122.0000	2.0000			
												
Saddle Spacer												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

122

46518

1

47292

84

51541

37

9/12/14 sep

252

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3403-1RevB

Manufactured

No

110

Each

111.0000

16.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111

41709

84

44368

16

46691

11

110

Each

297.0000

4.0000

D2747RevB

Manufactured

No



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

297

39224

4

43855

93

51921

200

9/12/4 SD  
B54237 (5X) C4/12/8

11 SD  
9/12/4 SD

4 SD

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3533-1RevB Set Screw		Manufactured	No			110	Each	210.0000	2.0000		9/12/14	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	210	
47625	10	
51602	200	

AN4C6A Bolt		Purchased	No			110	Each	466.0000	16.0000		9/12/14	SP
----------------	--	-----------	----	--	--	-----	------	----------	---------	--	---------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103344	4	
Main Warehouse		
ST	462	
111295	0	
111724	62	
112759	200	
112794	200	

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN4C52A		Purchased	No			110	Each	156.0000	8.0000			
											9/12/14	SP
BOLT												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

156

103914

19

112543

87

112641

50

850

AN6C12A		Purchased	No			110	Each	171.0000	8.0000			
											9/12/14	SP
BOLT												

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

171

104289

1

110396

170

850



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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3672-3RevB

Manufactured

No

110

Each

719.0000

32.0000



Phenolic Washer

9/12/4 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

219

34471

8

48258

211

Main Warehouse

ST117

500

51596

500

3250

AN960C416L

Purchased

No

110

Each

2,212.000

32.0000



WASHER

9/12/4 SP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

2168

111916

2

112492

266

112612

1000

112794

500

112828

400

3250

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-9RevB  Phenolic Washer		Manufactured	No			110	Each	563.0000	8.0000			

9/12/4 SD

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

563

35523

563

8 SD

AN960C616L

Purchased

No

110

Each

120.0000

8.0000



WASHER

9/12/4 SD

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

120

107242

2

10382

68

111424

50

8 SD

D3672-11RevB

Manufactured

No

110

Each

167.0000

16.0000



Phenolic Washer

9/12/4 SD

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

167

35524

167

16 SD

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009


Required Date: 02/11/2009

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4  Nut		Purchased	No			110	Each	1,067.000	29.0000		9/12/4	SL

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	40	
104603	40	
Main Warehouse		
ST	1027	
112243	2	
112314	725	
112492	300	

D3403-3RevB  Bushing		Manufactured	No			110	Each	28.0000	8.0000		9/12/4	SL
--	--	--------------	----	--	--	-----	------	---------	--------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	28	
44369	28	

D3405-041RevB  Lug Assembly		Manufactured	No			110	Each	0.0000	1.0000		850	1351673 9/12/4 SL
---	--	--------------	----	--	--	-----	------	--------	--------	--	-----	-------------------

# Picklist Print

October 14, 2009 10:39:48 AM

Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3405-043RevB

Manufactured

No

110

Each

6.0000

1.0000



Lug Assembly

9/12/14 SP  
B52324

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

46589

1

46863

1

51652

4

AN4C47A

Purchased

No

110

Each

124.0000

4.0000



Bolt

9/12/14 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

124

112489

2

112641

100

112816

22

45

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE  Tow Ring		Manufactured	No			110	Each	20.0000	1.0000			

1553884 9/12/14 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	3	
35780	3	
Main Warehouse		
ST	17	
48356	1	
50755	4	
51926	12	

D3417-3RevE

Manufactured No

110

Each

28.0000

2.0000



Washer

9/12/14

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	28	
51648	28	

42176

254

# Picklist Print

October 14, 2009 10:39:48 AM

Work Order ID: 52782



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA  Washer		Manufactured	No			110	Each	189.0000	1.0000			

9/12/14 sl

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

182

51655

182

154

AN3C37A

Purchased

No

110

Each

163.0000

1.0000



BOLT

9/12/14 g

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

163

111976

63

112454

100

150

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation



Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009



Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C40A  BOLT		Purchased	No			110	Each	97.0000	1.0000 		9/12/4	sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	97	
106169	7	
106176	40	
112454	50	

154

AN3C41A  BOLT		Purchased	No			110	Each	248.0000	1.0000 		9/12/4	sf
--	--	-----------	----	--	--	-----	------	----------	---	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST	244	
111925	44	
112431	100	
112829	100	

154

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009


Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C42A  BOLT		Purchased	No			110	Each	146.0000	1.0000		9/12/4	54

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	146	
106169	46	
106176	100	

AN3C43A  BOLT		Purchased	No			110	Each	91.0000	4.0000		9/10/4	54
--	--	-----------	----	--	--	-----	------	---------	--------	--	--------	----

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	91	
106227	2	
106228	35	
107457	54	



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Parent Item Name: Float Skidtube Installation


Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C46A  BOLT		Purchased	No			110	Each	93.0000	5.0000			

9/12/4 sel

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 93

106169 5

106176 9

111918 79

5 sel

AN960C10L



washer

Purchased

No

110

Each

4,772.000 26.0000

9/12/4

sel

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG 100

103585 100

Main Warehouse

ST 4672

112116 1009

112612 3663

26 sel

# Picklist Print

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Work Order ID: 52782

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation



Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S MS21043-3  Nut		Purchased	No			110	Each	5,135.000	13.0000		9/12/14	sl

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5055

111819

78

112243

39

112314

4938

13X